



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3953-9

Job Sheet 174704



Part No: D3953-9

Job Qty: ~~2000~~ 24x

Part Name: Gas Spring Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/20/18

Job Tracking No:

Due Date: 4/13/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV C IPP RevA: New issue 09.10.13 DD verified by:EC IPP Rev:B as per dwg revC DD 10.03.02 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	20 Ea	4/13/18	4/13/18	0.00	0.00	Start Up Machining-2	UHS	JB 18.04.03
100	Hardinge	20 pcs	4/13/18	4/13/18	0.00	0.63	Hardinge	VHS	JB 18.04.03
110	QC	20 pcs	4/13/18	4/13/18	0.00	0.00	QC2 Machining-2	VHS	JB 18.04.03
120	QC	20 pcs	4/13/18	4/13/18	0.00	0.00	QC8 Machining-2	VHS	JB 18.04.03
130	Packaging	20 pcs	4/13/18	4/13/18	0.00	0.00	Packaging3-2	Sto60 5	APR 05 2018
140	QC21-SA	20 Ea	4/13/18	4/13/18	0.00	0.00	QC21		

Part Op
Descriptions: 100 - TURN AS PER FOLIO FA855 & DWG

DAS
21
3-80

APR 05 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELINR0.750	Delrin Round Bar 0.75" Color: Black	.2400 ft (.012 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELINR0.750	0	36	0

Part Specifications

Specifications could not be found.

Plex 3/20/18 3:22 PM Dart.Gagnon.Michelle



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Container No: S057833



Part: D3953-9

Job No: 174704

Serial No/Batch: S057833

Revision:

Inspector:

Date: 04/03/18

